



# Commercial Tile

Vinyl Composition Tile & Bio-Based Tile



## Commercial Tile Reinvented

Save time and money with VCT and BBT™ with Diamond 10® Technology coating.

**SAVE UP TO 40%**  
ON AVERAGE

compared to traditional VCT polished maintenance procedures – by reducing or eliminating the initial application of floor polish and reducing or eliminating the stripping and recoating process.

- ✓ Eliminate or reduce initial application of polish by 50%
- ✓ Eliminate or reduce restorative stripping and recoating
- ✓ Maximize gloss level with 50% fewer coats of polish vs. traditional VCT



**Proudly Made in the USA**  
with global & domestic content

And with **Diamond 10 Technology**, floors look newer, longer with improved resistance to scratches, stains and scuffs vs. traditional VCT.

10-year limited commercial warranty when installed in strict accordance with the recommended Armstrong® Flooring adhesive and detailed instructions at [ArmstrongFlooring.com](http://ArmstrongFlooring.com).

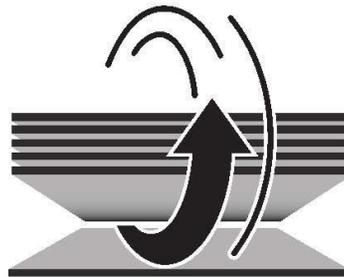


## Packaging & Recommended Adhesives

Tiles may feature a back coating to ensure a balanced product structure, directly out of the box. The back of each tile will have a glossier appearance compared to traditional VCT as a result.

Before installation, flip tiles. The tiles are packaged face down except for the last tile in the carton.

After extensive testing, we can confirm that the back coating will not cause adhesion issues.



### FLIP TILES

Tiles packaged face down except for last tile in carton.

### RETOURNEZ LES CARREAUX

Les carreaux sont emballés à l'envers, sauf le dernier carreau du carton.

### INVIERTA LAS BALDOSAS

Las baldosas se empaacan orientada hacia abajo menos la última en la caja.

### Recommended Adhesives

- S-515 Tile Strong™
- S-525 BBT Bio-flooring Adhesive



Following these steps is **critical** to ensure a successful installation. Visit [armstrongflooring.com](http://armstrongflooring.com) for complete installation instructions.

## Before Installation

- ✓ **HVAC** The area to receive the resilient flooring should be maintained at a minimum of 65° F (18° C) and a maximum of 100° F (38° C). Installation conditions that are outside our recommendations or uncontrolled will result in a **noticeable curl or dome**.
- ✓ **Acclimation** Resilient flooring should only be installed in temperature-controlled environments. It is necessary to maintain a constant temperature before, during and after the installation.  
**The product, adhesives, and subfloor must acclimate for 48 hours.**
- ✓ **Subfloor Testing** Before installation of the finished flooring, moisture and alkali testing must be conducted. The surface of the concrete must have a pH of 9 or less.
- ✓ **Bond Test** Bond tests must also be conducted for compatibility with the substrate.  
**Skipping this step may result in subpar adhesion of the product to the subfloor.**
- ✓ **Subfloor Preparation** The surface should be free of dust, solvents, varnish, paint, wax, oil, grease, sealers, curing compounds, residual adhesive, adhesive removers, and other foreign materials.  
**The high gloss surface of the product will make subfloor imperfections more noticeable.**

## During Installation

- ✓ **Cutting** The superior durability of this product may result in the perception that this product is more difficult to cut. Armstrong Flooring's expert installation team has reviewed the product and recommends standard installation tools. **One suggestion is to make sure you use sharp blades and replace trowels as necessary.**
- ✓ **Adhesives** Do **NOT** set this product in wet adhesive. The adhesive must be dry-to-touch to reduce the possibility of the product moving during installation.
- ✓ **Perimeter Tiles** Smaller tiles (usually on the perimeter) may be more susceptible to movement due to the product back coating. Best practice is to have 6" or wider. If you must use smaller filler pieces due to the floor pattern, take care on these pieces to minimize movement prior to the adhesive fully curing.
- ✓ **100 lb. Roller** Roll the installed tiles in both directions immediately after installation. This will set the product into the adhesive creating a substantially better bond between the product and the subfloor.

**Follow these steps to ensure a successful installation. Visit [armstrongflooring.com](http://armstrongflooring.com) for complete installation instructions.**

## Post-Installation & Ongoing Maintenance

- ✓ **Rolling Loads** Utilize protective panels when moving heavy loads prior to 72 hours post-installation.
  
- ✓ **Initial Maintenance**  
(day of install) Sweep, dust mop or vacuum the floor thoroughly to remove all loose dust, dirt, grit and debris. Remove any dried adhesive residue with a clean, white cloth dampened with mineral spirits, carefully following warnings on the container.
  
- ✓ **Maintenance**  
(1-5 days post-install) No wet maintenance until the adhesive is fully cured (**5 days or more after installation**).
  
- ✓ **Long-Term Maintenance** To promote polish adhesion, machine scrub the floor with a properly diluted neutral detergent solution such as Armstrong S-485 Commercial Floor Cleaner and a scrubbing pad (3M™ blue or equal) or equivalent brush. If considered a high traffic area, apply half the number of coats recommended by the manufacturer, of a high-quality commercial floor polish, such as Armstrong S-480 Commercial Floor Polish. Visit [armstrongflooring.com](http://armstrongflooring.com) for detailed maintenance recommendations.
  
- ✓ **Floor Protection** Proper selection and care of furniture rests is important in the maintenance and appearance retention of all types of floor coverings. Furniture, appliances, equipment, etc., should be properly leveled so that all rests are fully and firmly on the floor at all times.

